### Slide Hole Pattern

**8500 SLIDE HOLE PATTERN**

**Sheet 1 of 3**

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**Dimensions:**

<table>
<thead>
<tr>
<th>RAIL LENGTH</th>
<th>SLIDE TRAVEL ±1.2</th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
<th>E</th>
<th>F</th>
<th>G</th>
<th>H</th>
<th>J</th>
<th>K</th>
</tr>
</thead>
<tbody>
<tr>
<td>12&quot;</td>
<td>10.00</td>
<td>2.00 [50.8]</td>
<td>1.50 [38.1]</td>
<td>1.00 [25.4]</td>
<td>.165 X .313 SLOT [4.2 X 8.0]</td>
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<td>14&quot;</td>
<td>12.00</td>
<td>10.16 [257.9]</td>
<td>10.57 [268.8]</td>
<td>-</td>
<td>.167 [4.2]</td>
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<tr>
<td>22&quot;</td>
<td>20.00</td>
<td>18.16 [413.5]</td>
<td>18.57 [424.0]</td>
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<td>-</td>
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<tr>
<td>24&quot;</td>
<td>22.00</td>
<td>20.16 [435.7]</td>
<td>20.57 [445.3]</td>
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<td>-</td>
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<td>24.00</td>
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<td>22.57 [467.5]</td>
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<td>24.57 [488.7]</td>
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</tbody>
</table>

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**Material:**

- N/A

**Finish:**

- N/A

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**Critical Dimension:**

- N/A

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**Notes:**

- KNAPE & VOGT RESERVES THE RIGHT TO CHANGE/ADD/REMOVE HOLE LOCATIONS AND HOLE SIZES BASED ON MANUFACTURING OR BUSINESS IMPACTS. THE ELECTRONIC DATA AND INFORMATION OUTLINED ON THIS DRAWING REPRESENTS CURRENT PRODUCTION SPECIFICATIONS, IT IS RECOMMENDED TO VERIFY AGAINST PURCHASED PRODUCT BEFORE USE.

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**Scale:**

- 1:2

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**Drawing Information:**

- Sheet 1 of 3

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**Product Engineering Critical Dimension:**

- N/A

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**Manufacturing Process Critical Dimension:**

- N/A

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**Revision:**

- N/A

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**Description:**

- 8500 SLIDE HOLE PATTERN

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**Date:**

- 7/27/12

---

**Unreleased:**

- JT/MJH

---

**ECN REV DATE DESCRIPTION APPROVAL**

<table>
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<tr>
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<th>REV</th>
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<th>DESCRIPTION</th>
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<td>7/27/12</td>
<td>8500-CHARTED</td>
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**Scale Drawing:**

- DO NOT SCALE DRAWING

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**Sheet Size:**

- 8½ x 11

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**Do Not Scale Drawing:**

- 1:2

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